



I History of the **Dabel Group**

Who are we?

The **Dabel Group** consists of a conglomerate of businesses which are 100% family-owned and founded in 1970. We specialize in the electromechanics and electronic sector. We have the ability to produce any product or the complete cycle of design, projection, production and distribution of this one.



Infrastructure

Our workforce consists of more than 240 people with the required training and work experience to meet our clients' requirements.

We not only count on our infrastructure but also on our human and material resources specifically designed to guarantee optimal operation in each project development phase.

At present, at the **Dabel Group** we have three spaces for specialized productions with a built surface are larger than 6,600m2 equipped with the most modern technologies and located in Catalonia, Andalusia and Morocco.





Mission

The **Dabel Group** has as a goal provide solutions to all the fabrication or cycle of this one in every project.

Vision

We believe in continuous development. Providing innovative results, we meet the ever-changing demands of the market. We were able to accomplish our development thanks to our experience and the rigorous and professional application of technologies throughout the whole industrial process.

Values

Quality certificates.

Spain, Germany, France and Morocco.

Quality: we employ rigorous quality control during the fabrication process endorsed by the awarding of

Comprehensive services: We are a business conglomerate which specializes in electromechanics that offer mechatronic integral services in sector such as automation, household appliances, machinery,

tools, lighting and the industry in general.

International exposure: 70% of our biling comes from exportation and we have commercial offcies in

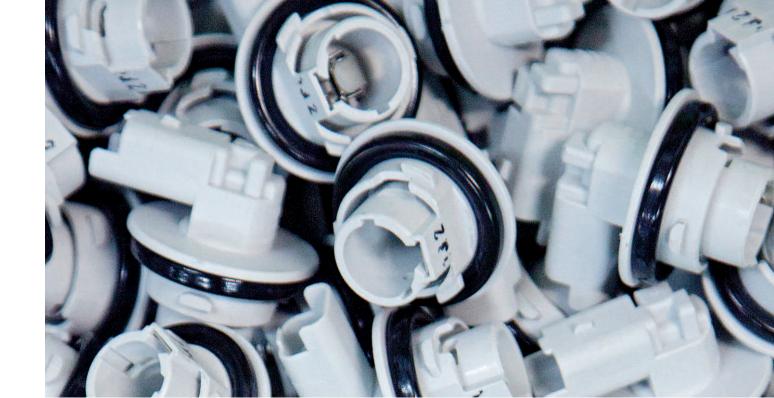




Speciality

- Plastic manufacturing
- Manufacturing of dyes and metal parts
- Electronics
- Mounts

The **Dabel Group** has the ability to join 3 technologies. We are prepared for the distribution of billing in various sectors and the implementation in a low-cost country. **Dabel** has its own manufacturer of matrices and extensive experience in buying molds in China. We count with very solvent clients and a great number of projects to be carried out in the next few years.





Dabel - Corbera de Llobregat (Barcelona, Spain)

- **General Management**
- Logistics

- Quality
- **Production**
- Metal parts and electrolytic treatment
- **Tooling workshop Electronic production**



and all the necessary equipment. Dabel-Corbera de Llobegrat has the machinery of a tooling workshop: 2 yarn machines about 1 with climatic chamber, salty fog... penetration, millings, conversions, lathe...

Ciamatron for 3D die design.

This factory has 14 presses with 35 TN to 350 TN It also has AOI, welding robots, wave welding machines, Test in Circuit equipment and manual reparations. Moreover, it counts with a full laboratory



KE Line

- Serigraphy —> JUKI GKG GL
- Pick&place —> JUKI KE2060 i JUKI KE2070
- Oven —> REHM VXS BASIC 2100

RS Line

- Serigraphy -> JUKI GKG G-TITAN Logistics
- Pick&place —> JUKI RS-1
- Oven —> JUKI JT RS-600N





Dabel - La Carolina (Jaen, Spain)

This factory has the following injection machinery:

ARBURG 520C 2000/675	ARBURG 270S 350/60
ARBURG 470M 1300/350	ARBURG 270S 250/60
ARBURG 570C 2000-800	KRAUSSMAFFEI 30/125C
ARBURG 570C 2000-800	KRAUSSMAFFEI 40/125C
KRAUSSMAFFEI 110-390C1	KRAUSSMAFFEI 80/390C1
KRAUSSMAFFEI 200-1000c1	KRAUSSMAFFEI 80/390C1
KRAUSSMAFFEI 200-700C1	KRAUSSMAFFEI 80/390C1
HAITIAN HTF 360X SE	KRAUSSMAFFEI 80-180CX

At the workshop we operate with the following apparatus:

- Lectroerosion by wire cutting
- EDM by penetration
- Automatic flat grinding machine
- Spot milling machine with digital axes
- Spot milling machine powernill CNC Anilam
- Parallel lathe
- Band saw
- Radial hydraulic drill
- Laser welding
- Tig welding
- Continuous Praxair wire welding





Datansa - Tangier (Morocco)

At this manufacturing Factory we work with the following machinery:

- Workstations
- Wave welding
- Thermoforming machines
- Blister machines
- Injection machines
- Maintenance workshop









































GRUPO DABEL, S.A.

Camí de Sant Ponç, s/n

08757, Corbera de Llobregat, Barcelona

Tel.: (34) 93 688 28 50

Fax: (34) 93 650 16 50

Sales department: sales@dabel.es

eMail: info@dabel.es

Purchase department: purchase@dabel.es

OFFICE WORKING HOURS

Monday – Thursday: 8:00 to 17:30h

Friday: 8:00 to 14:00h